

www.tec.csrzic.com



CONTENT

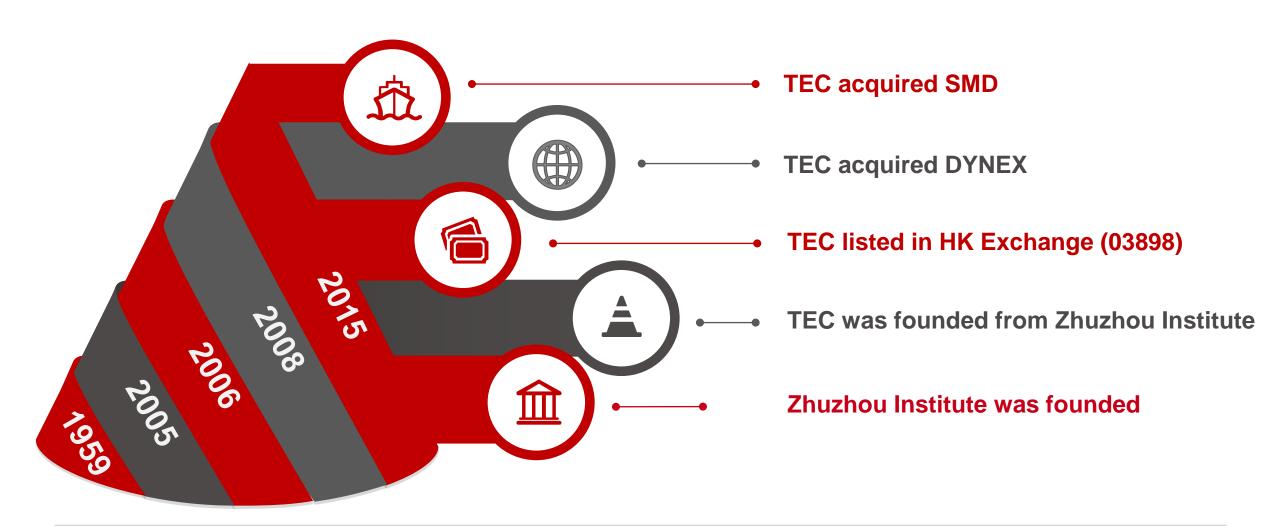


- 1 COMPNAY OVERVIEW
- PRODUCTION LINE
- **OVERSEAS STRENGTH**
- 4 SOLUTION FOR YOU
- 5 TYPICAL PROJECTS



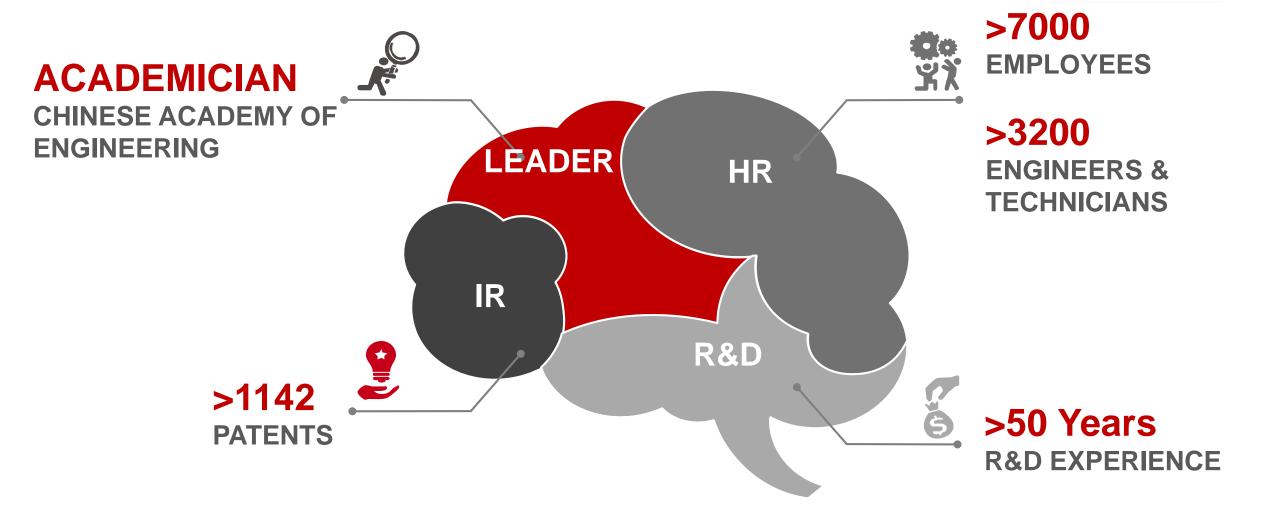


ZHUZHOU CRRC TIMES ELECTRIC CO,. LTD



KEY FACTS





MANUFACTURING CAPABILITIES





QUALIFICATION & CERTIFICATION



QUALIFICATION: CNAS, CMA, ILAC ...





CERTIFICATION: ISO9000, ISO14000, OHSAS18000, IRIS, TUV, EN15085 ...

LABS: Traction System Labs, Electronic Equipment Labs,

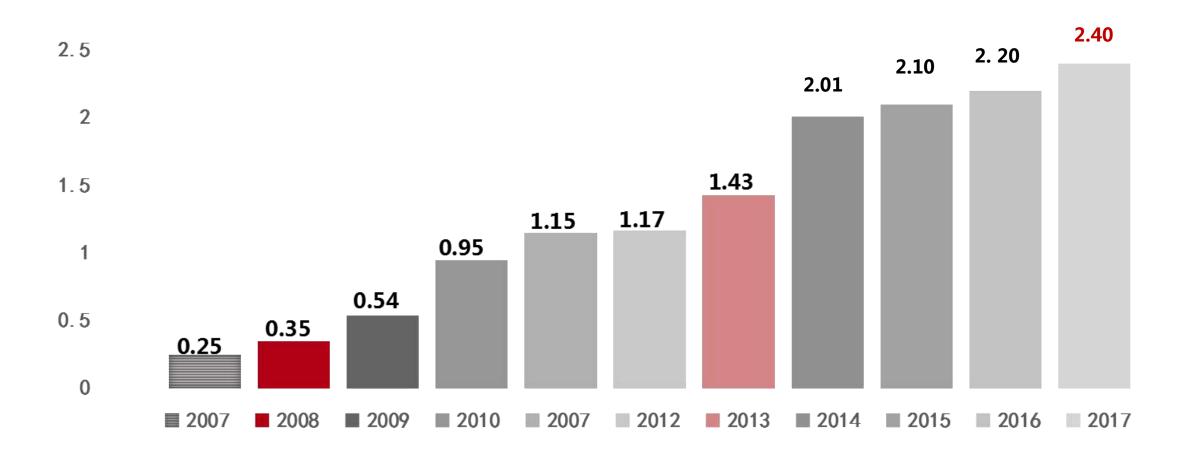
EMC Labs, Environment Labs, Converting Tech Labs...



TEC won the "National Quality Award" as the only winner ever in the rolling stock industry



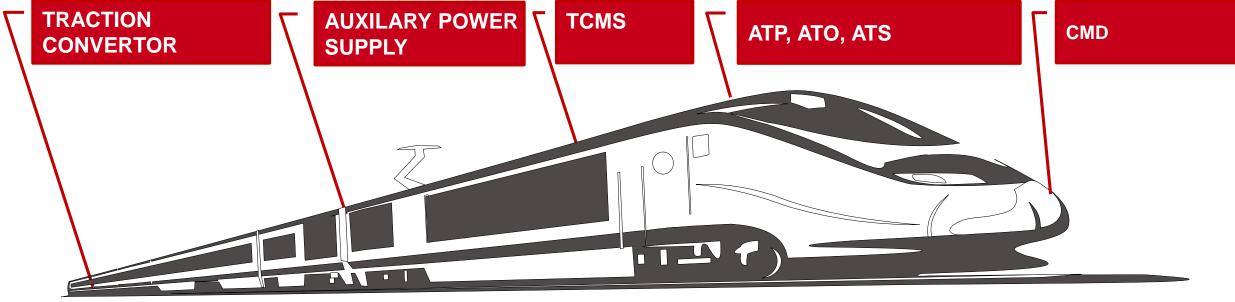
(Billion USD)





1. TRAIN SYSTEMS







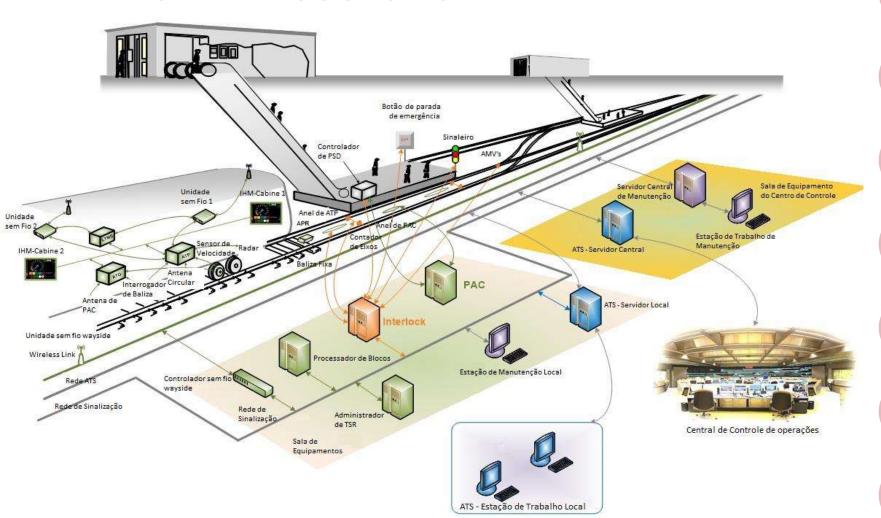




2. METRO SYSTEM PACKAGE



INTERGRATED SOULUTION



Signaling System

Platform Safety Door

Substation Power Supply

Maintenance Vehicles

Operation Facilities

Central Processing Unit

Lighting & Ventilation Systems

3. NEW INDUSTRY







ELECTRIC CAR DRIVE SYSTEM







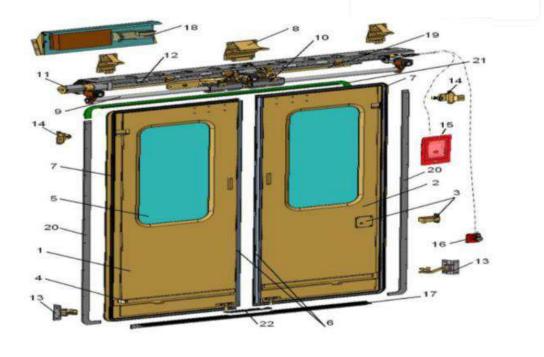


POWER QUALITY CONTROL

3. NEW INDUSTRY







Railway Toilet System

●PRUDOCTS: Integrated Toilet System for locomotive, vacuum Toilet holding for passenger train, Push-pull Toilet System for EMU, etc.

Vehicle Door

● Doors for: high-speed rail, EMUs, bus, metro, urban rail, tram, road bus, etc.

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4. KEY COMPONENTS





Semi-Conductors

PRUDOCTS: Thyristor, Diode, GTO, IGCT, IGBT and Power Assemblies





Power Resistors

Brake Resistor Over-voltage Absorption Resistors Chopper Resistor



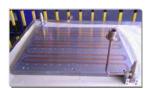
Sensors

6 TYPES:

Voltage, Current, Temperature, Speed, Pressure and Displacement sensors

12 SERIES 600 MODELS







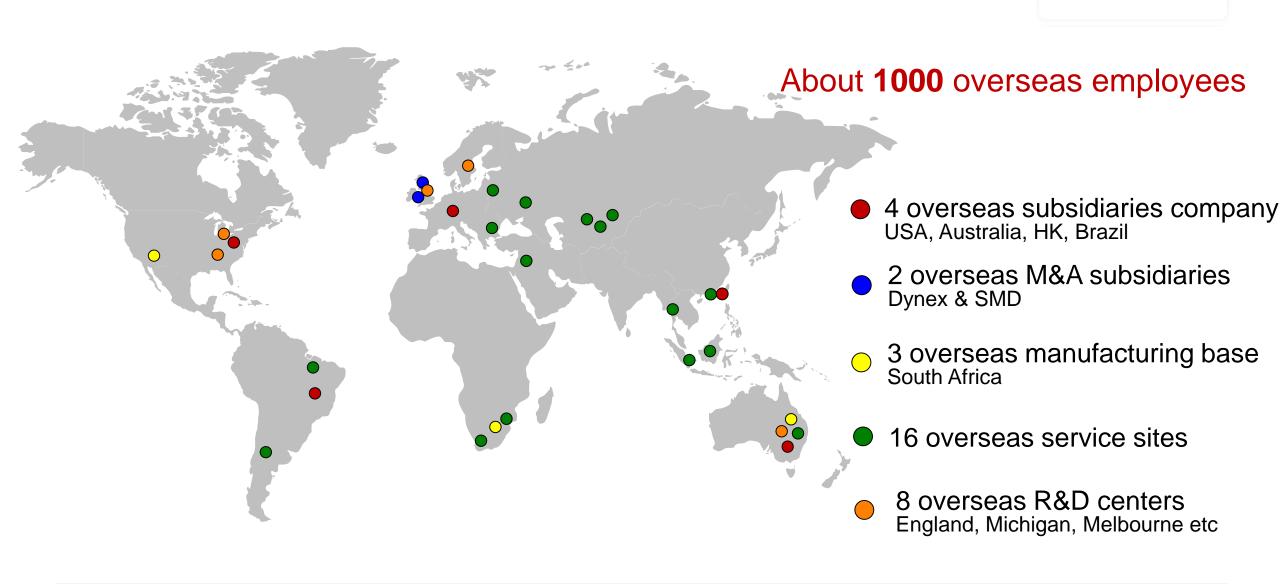
Heat Sink

Fin-Inserted Heat Sink Water Cooling Heat Sink Hot-pipe Heat Sink



OVERSEAS STRENGTH



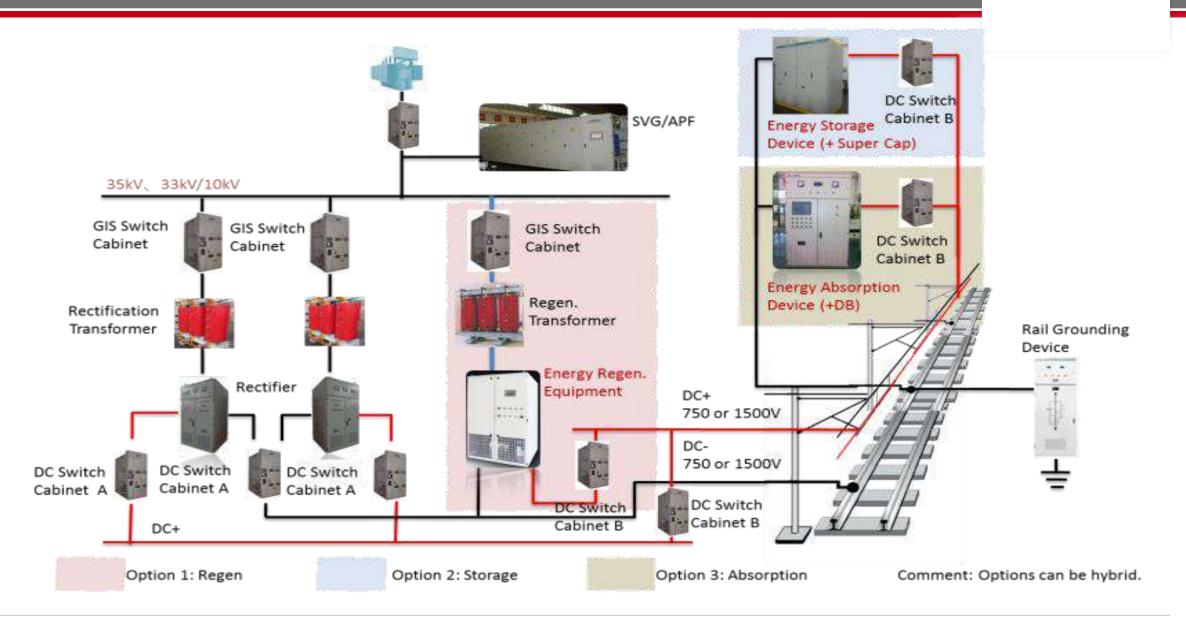




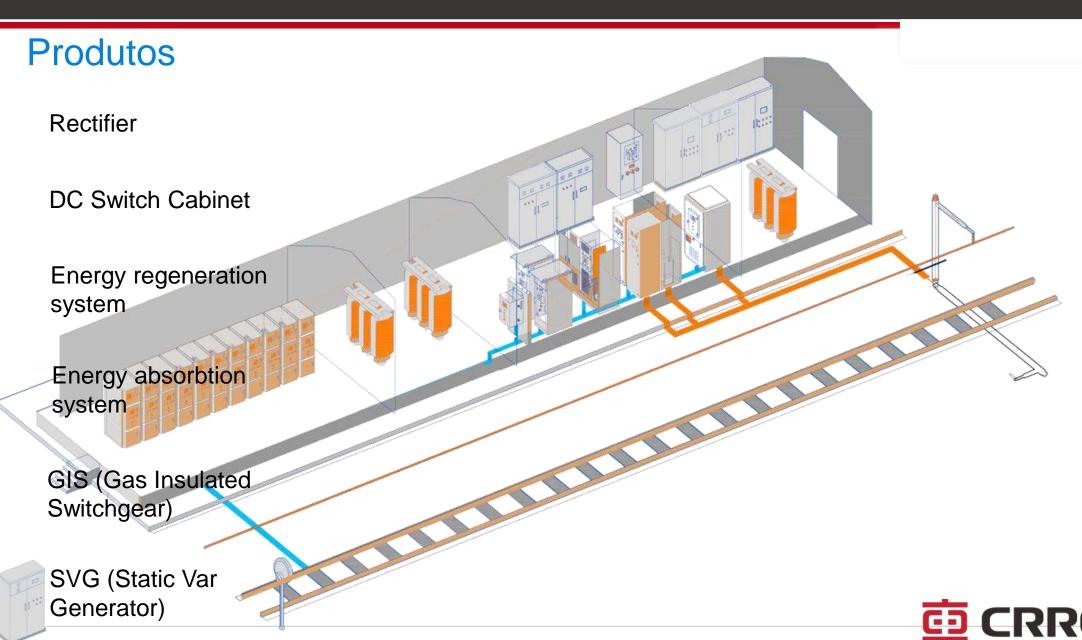
POWER SUPPLY SYSTEM **IRC** Power optimize sys. Mainline Rail Metro Substation Traction power substation EMU Traction power substation Metro Station VLT ' Comercial Area Supercapacitor Tram Residential Area Station charging

POWER SUPPLY SYSTEM





POWER SUPPLY SYSTEM



RECTIFIER





RECTIFIRER



DC Switch Cabinet



Energy Regen. Equipment



Energy Absorption Equipment



GIS (Gas Insulated Switchgear)



SVG (Static Var Generator)



Typical Parameters				
Nominal Capacity	1000kW-5000kW			
Input AC Voltage	2* 3 phase AC 590V/1180V			
Output DC Voltage	DC750V/DC1500V			
Non-load Loss	ab. 4.86kW			
Power Factor	0.95			
Efficiency	≥ 98%			
Outline	1200mm x 1200mm x 2300mm			

HIGH RELIABILITY:

10 years of operation

SMALL SIZE & EASY MAINTENANCE:

GGD cabinet

DC SWITCH CABINET





Rectifier



DC SWITH CABINET



Energy Regeneration Equipment



Energy Absorption Equipment



GIS(Gas Insulated Switchgear)



SVG (Static Var Generator)

Typical Parameters						
		Type A	Type B			
Nominal Voltage		DC750V/DC1500V	DC750V/DC1500V			
Nominal Insulation Voltage		3000V	3000V			
Nominal Current		4000A/6000A	4000A/6000A			
	Width	500mm	500mm			
Dimension	Depth	1500mm	1500mm			
	Height	2350mm	2350mm			
Comment		HSCB or Disconnection SW	HSCB			

EASY OPERATION: remotely configure

ENERGY REGENERATION





Rectifier



DC Switch Cabinet



ENERGY REGENERATION EQUIPMENT



Energy Absorption Equipment



GIS(Gas Insulated Switchgear)



SVG (Static Var Generator)



Typical Parameters				
AC Voltage	AC 35kV/AC10kV/AC380V			
DC Voltage	DC750V/DC1500V			
Nominal Peak Power Pn	600kW-3600kW (Cycle: 30s/120s)			
Regen. Power Factor	≥0.99			
Efficiency	≥95%			
Regen Threshold Voltage	1700V/850V DC (TBD)			
Outline (mm)	Inverter Cabinet: 1200x 1200x 2300 DC Aux. Cabinet: 1200x 1200x 2300 Transformer: 3000x 1800x 3000			

ENERGY SAVING: Generally about 7%-22%

PROTECTION: Redundant protection

ENERGY ABSORPTION





Rectifier



DC Switch Cabinet



Energy Regeration Equipment



ENERGY ABSORPTION EQUIPMENT



GIS(Gas Insulated Switchgear)



SVG (Static Var Generator)

OPTIIMIZATION DESIGN: reduce overvoltage risk

HIGH SPONSE SPEED: response time<2ms

CONTROL MODE: DSP + dual CPLD + IPC

FAULT RECORD FUNCTION





ENERGY ABSORPTION





Rectifier



DC Switch Cabinet



Energy Regeration Equipment



ENERGY ABSORPTION EQUIPMENT



GIS(Gas Insulated Switchgear)



SVG (Static Var Generator)

Typical Parameters				
Nominal Voltage	DC 750V	DC 1500V		
3 rd Rail/ Catenary Voltage Range	DC 500V-900V	DC 1000V-2000V		
3 rd Rail/ Catenary Voltage Range for Energy Absorption	830V-900V	1630V-1800V		
Absorption Current (peak)	3200A-9600A			
Outline (mm)	Isolating switch cabinet: 1300×1300×2300 Resistor Cabinet: 1300×1300×2600 Chopper Cabinet: 1300×1300×2300			





Rectifier



DC Switch Cabinet



Energy Regeneration Equipment



Energy Absorption Equipment



GIS (Gas Insulated Switchgear)



SVG (Static Var Generator)



Typical parameters				
Nominal Industrial Frequency Withstand Voltage	95kV			
Nominal Surge Impulse Withstand Voltage	185kV			
Nominal Frequency	50/60Hz			
Nominal Main Busbar Current	1250-5000A			
Nominal Peak Withstand Current	100kA			
Insulating gas (SF6)	Nominal insulating inflation pressure 50-130kPa (absolute value) 20°C Minimum operation pressure 30-110kPa (absolute value) 20°C			
IP Grade	IP65			
Outline (mm)	600x1625x2350 (single busbar) 600x2665x2350 (double busbars)			





Rectifier



DC Switch Cabinet



Energy Regeneration Equipment



Energy Absorption Equipment



GIS(Gas Insulated Switchgear)



SVG (Static Var Generator)



Typical parameters				
Nominal Voltage	AC 3-35kV,50Hz±5%			
Output Capacity	0~20MVA 20~200MVA			
Response Time	≤5ms			
Active Power Loss	≤0.8%			
Control/Auxiliary Power Supply	DC 220V/AC 220V/AC 380V			
Controller	DSP+CPLD+FPGA			
Communication	RS485/RS232/Ethernet etc.			

LOW ENERGY LOSS: ≤0.8 (average 1.5%)

HIGH DYNAMIC RESPONSE SPEED: ≤5ms (average 10ms-30ms)

START-OP WITHOUT IMPACT: self-excitation

LARGE OPERATION RANGE: continuous reactive output

LOW HARMONICS: suppress harmonic wave under 13th

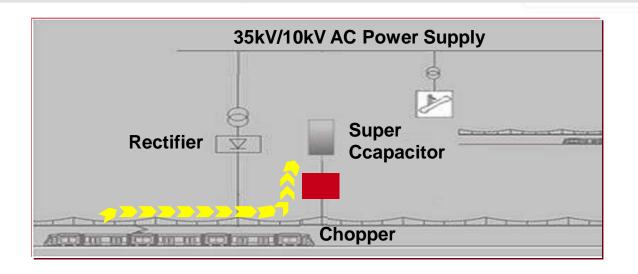
COMPACT OUTLINE: 1/3-1/2 of SVC with same capacity

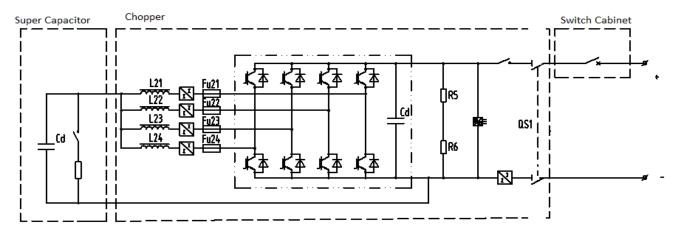
ENERGY STORAGE





ENERGY STORAGE SYSTEM

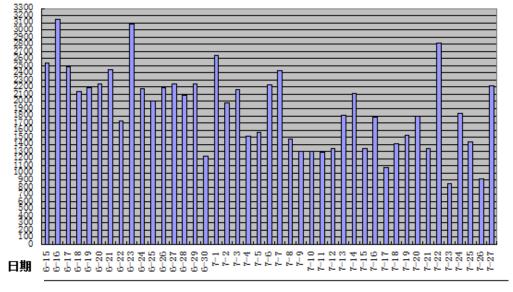




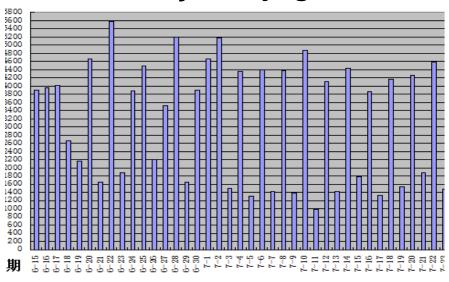
Caso de Economia de Energia

Linha 14 de Beijing - Yuanboyuan e Dajing (Regeneração Mensal de Energia)

Estação Yuanboyuan



Estação Dajing



■系列1

Estação	Regeneração Diária de Energia (kwh)	Energia Diária de Tração (kwh)	Taxa de Regeneração	Regeneração Média Diária de Energia (kwh)	Média de Energia Diária de Tração (kwh)	Taxa média de Regeneração	Energia Regenerada Mensal por Estação (kwh)
Yuanboyuan	2127	5231	40,66%	2737	7183	38,1%	82110
Dajing	3347	9135	36,64%	2131	2/3/ / / / / / / / / / / / / / / / / / /	JO, 1 70	02110

Reference Porjects - Power Supply System





















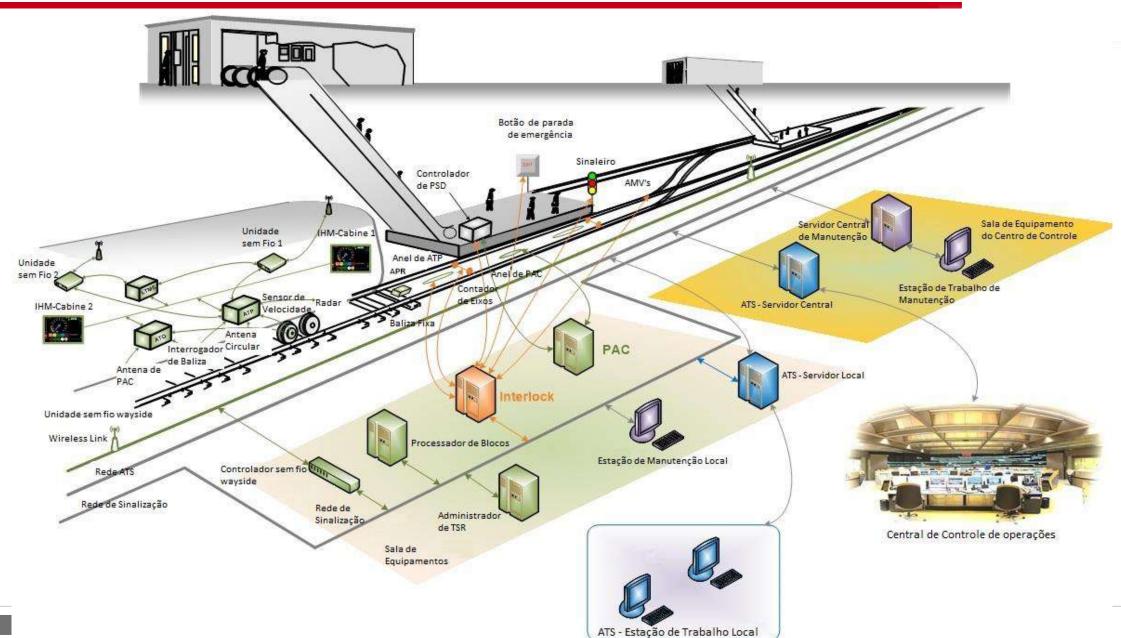


No.	Project	Period
1	Changsha Maglev substation	2016
2	Kunming Rail Transit Line 1	2015
3	Linha 6 do TremUrbano de Wuhan	2014
4	Linha 2 do Metrô de Chengdu	2014
5	Linha 3 do Metrô de Kunming	2014
6	Linha 1 do Metrô de Chengdu	2013
7	Linha 6 do Metrô de Kunming	2012
8	Fase 1 do Metrô de Kunming	2011
9	Linha 4 do Metrô de Wuhan Fase I	2011
10	Linha 1 do Metrô de Wuhan	2011
11	Linha 2 do Metrô de Shenyang	2010
12	Linha 15 do Metrô de Beijing	2009

No.	Projeto	Period
11	Linha 1 do Metrô de Wuhan Fase II	2009
12	Linha 3 do Metrô de Guangzhou - Extensão	2009
13	Linha de Guang-Fo	2009
14	Linha 5 do Metrô de Guangzhou	2008
15	Linha 1 do Metrô de Shenzhen - Extensão	2008
16	Linha Tianjin Binhai - Extensão	2008/2011
17	Linha 1 do Metrô Shenyang	2007
18	Linha 3 do Metrô Guangzhou	2005
19	Linha de Tianjin Binhai	2004
20	Linha 1 de Wuhan Fase I	2003
21	Linha 1 do Metrô de Shenzhen	2003
22	Linha 2 do Metrô de Guangzhou	2002

2. CBTC Signaling System





CBTC SIGNAL SYSTEM - ATS



The major functions of ATS:

- ➤ Description of the train operation
- ➤ Traffic information monitoring
- ➤Train route control
- ➤ Regulation of the train operation
- ➤ Stop at stations
- ➤ Energy-efficiency operation dispatch
- ➤ Restrict train operation
- ➤ Preparation and Management of the train graph/timetable
- ➤ Train service plan and train management
- ➤ Inquiry of train operation
- ➤ Display of departure indication
- ➤ Operation record and statistical report
- ➤ System failure monitoring and alarm
- ➤ Exchange information with other systems
- ➤ Simulative demonstration and training

ATS subsystem



Applied to Changsha Medium-Low Speed Maglev Line



运营控制中心

CBTC SIGNAL SYSTEM - Interlocking

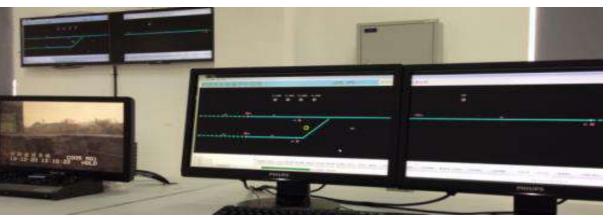


Independent R&D of Computer Interlocking Subsystem

- ◆ Prototype development completed
- ◆In 2013, field testing on CSR magnetic levitation demonstration line completed
- ◆In 2014, SIL4 safety certification contract signed, continue field testing (in Baoji CSR Times)
- ◆In August 2015, pass SIL4 safety certification.







CBTC SIGNAL SYSTEM - ATP/ATO



INTERLOCKING

- □ Diagnose HW/SW, diagnose internal memory protection, monitor operation cycle
- □ Redundant 2 out of 2 hardware system



ATP/ATO

ATP

Redundant 2 out of 2 hardware system

□ ATO

Real-time backup architecture with high reliability

CBTC SIGNAL SYSTEM - ATP/ATO





Independent R&D of ATP/ATO Subsystem

In 2013, prototype verification

(CSR magnetic levitation demonstration line)

In 2014, prototype development

In 2015, prototype engineering and forming

In 2016, safety certification

REFERENCE – Signaling System



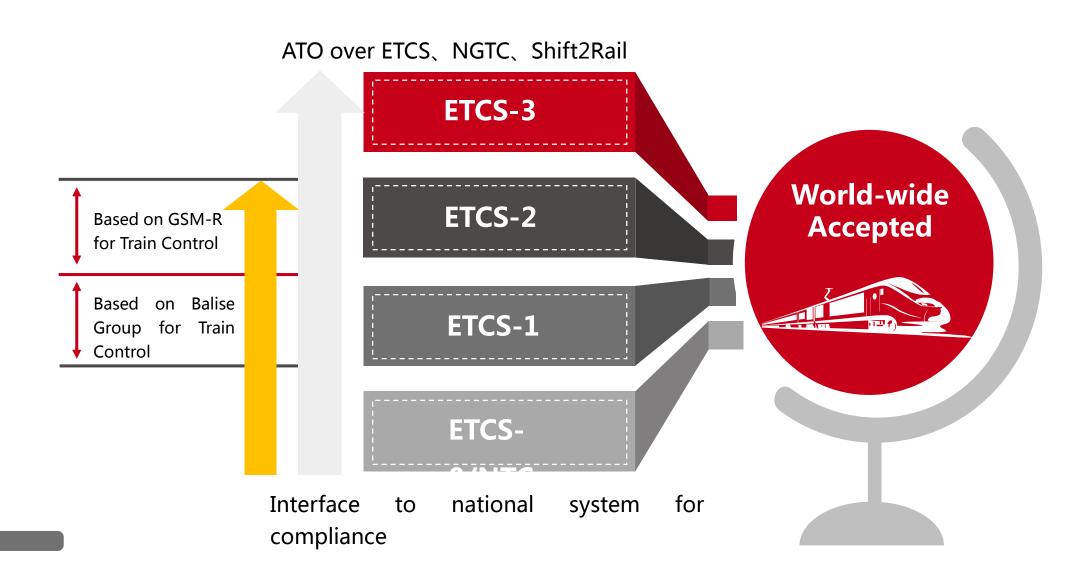
1. COMMUNICATION & SIGNALING SYSTEMS

- ☐ Shanghai Maglev Testing Line
- □ Changsha Metro Line 2 and Maglev Line
- □ Changsha Metro Line 4 and Kumming Metro Line 9

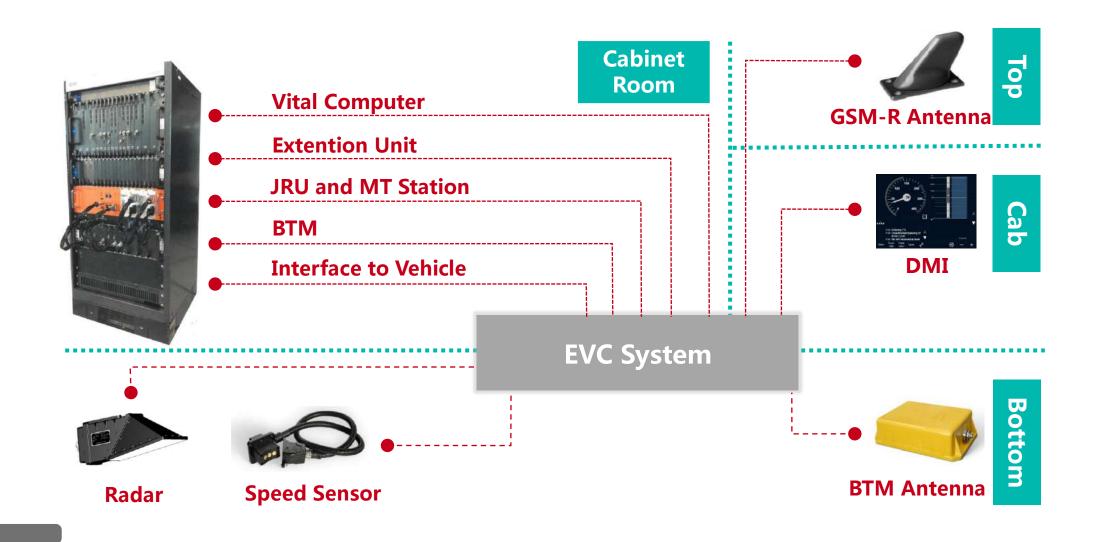
Software and hardware have been applied in more than 2000 vehicles internationally, such as Spain, Singapore, and Ethiopia, etc.



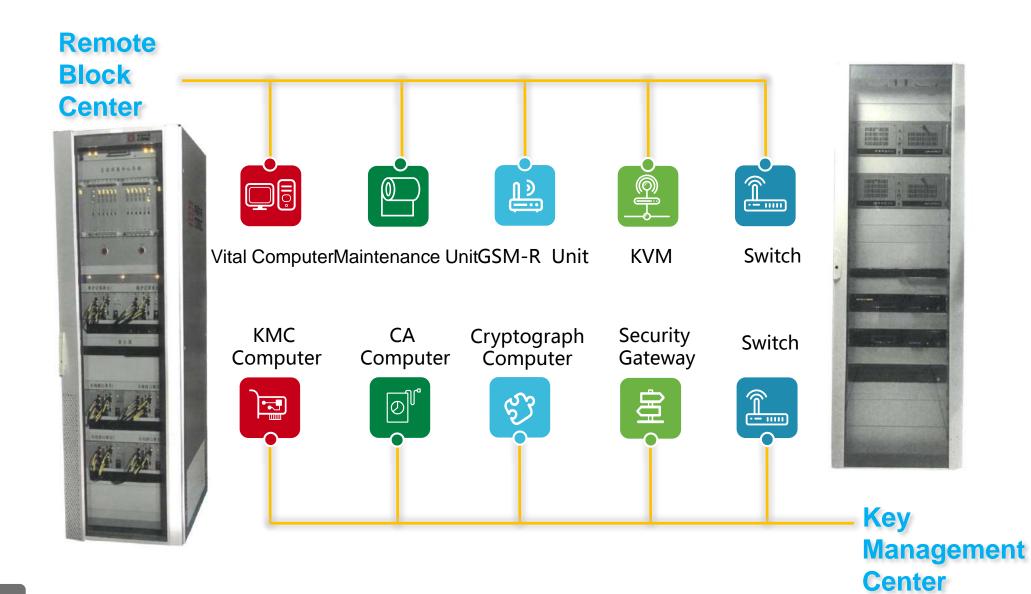
SigThemis Signaling System:



SigThemis Signaling System-EVC



SigThemis Signaling System-RBC&KMC



SigThemis Signaling System-Certification

SIL4: EVC, RBC, CBI



SIL2: CTC



Certificate of Conformity

Generic Application On board ATP System (Safer-TA00)

(Sales-TASSE services 5.0.2)

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Properties Bodge

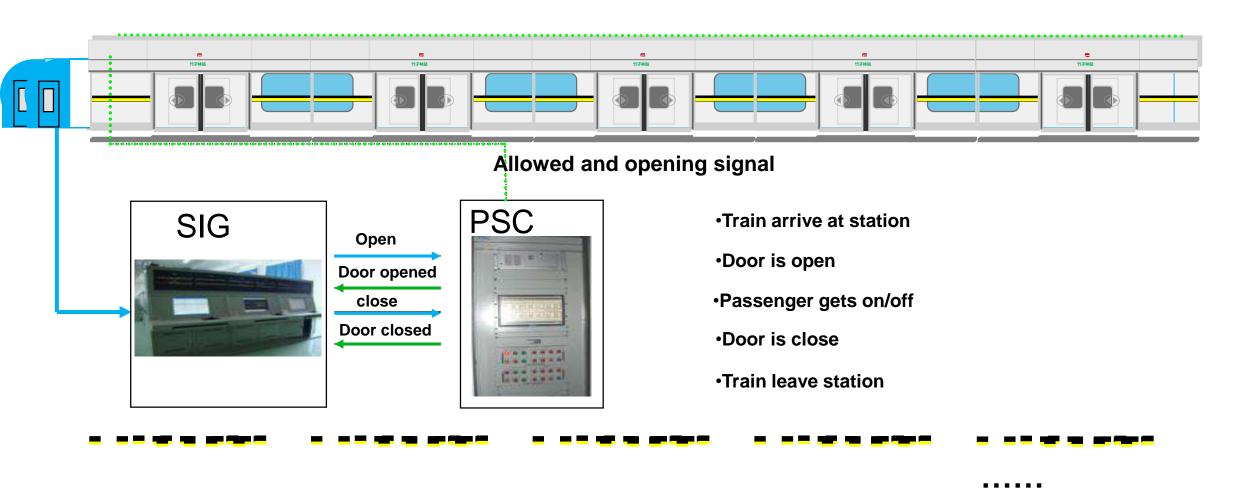
Date of Current team. IF January 2019

Certificate No. 1379/5/ISP/16/CCS/EN/579

Platform Safety Door

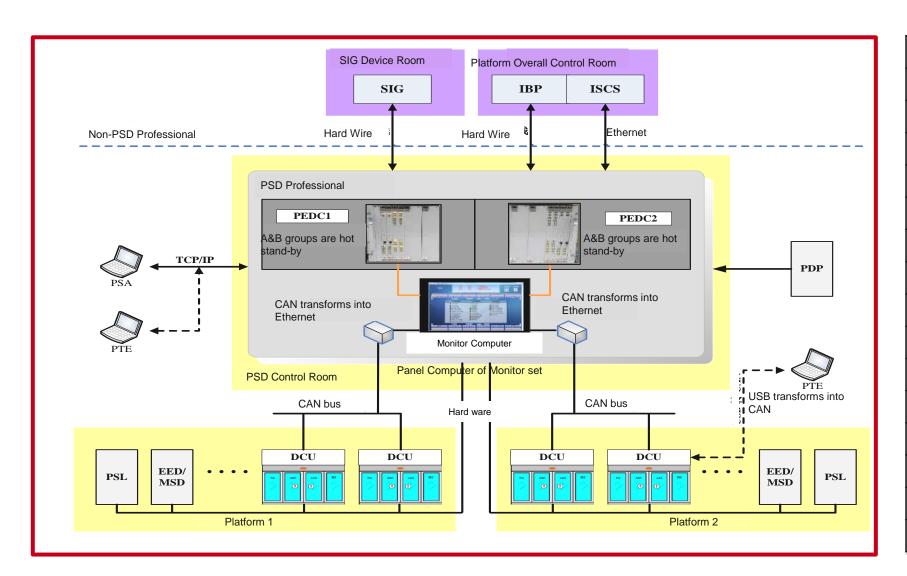


Systematic control



CONTROL SOFTWARE LAYOUT FOR METRO PSD





PSD LAYOUT COMPONENTS
ASD (Automatic Sliding Door)
EED (Emergency Escape Door)
FIX (Fixed Panel)
MSD (Manual Secondary Door)
PSL (PSD Local Control Panel/PSD)
PSC (Platform Station Controller)
DCU (Door Control Unit)
DOI (Door Open Indicator (light alarm)
LCB (Local Control Box)
PEDC (Platform End Door Controller)
PSD (Platform Safety Door)
SIG (Signal System)
PTE (Portable Test Equipment)
UPS (Uninterrupted Power Supply)
IBP (Integration Backup Panel)

CONTROL HARDWARE LAYOUT FOR METRO PSD





Full-height



Halfheight



Our PSD products include FIX, ASD and EED.

Our door panels comprise models from half-height to full-height, and fully closed system option.

Half-height PSD is between 1.2m to 1.7m.

Technical Proposal



Appearance Design of Door Body









Technical Proposal



Appearance Design of Door Body









Experience Record

CRRC main project performance

No.	Name of project
1	Ningbo Metro Line 1 phase I PSD&PSG
2	Ningbo Metro Line 2 phase I PSD&PSG
3	Guiyang-Kaiyang intercity railway PSG project
4	Changsha Metro line 2 west extension part PSD project
5	Changsha Maglev Project PSD Equipment Project
6	Guang-Sheng-Hongkong Passenger Line ZH-4 Bid Futian Station PSD project
7	Zhengzhou Airport line PSD project
8	Calcutta Metro, India
9	Membai Metro Line 7, India
10	Metro Sao Paulo Line 17, Brazil

Auditreport - SCM-A6Z00038403230-001_Time Ningbo

Auditor	Wang Yasen Li Zhu	Date of Audit	2016-11-10	Close of Audit	2015-11-11
Participants	Times Ningbo: Liu Lei	(PM), He Bin (Produc	tion), Zhou Yuan (Q	M); Liu Dandong (EN)	
Audit-ID	SCM- A6Z00038403230- 001 Time Ningbo	Supplier	CRRC Times Ningbo	Product /Process	PSD

			Sco	ring	A	
Tota	al:	88%	BE	×	100%	B
ГЕМ			ITEM		80%	XDO
A	86%	90%	G		XI.	/ >1
В	95%	83%	Н		60%	
C	88%	90%	1	1	1//	
D	82%	90%	J			
E	94%	87%	K		1	***
F	83%			н	1	E
	Evaluation scheme	50-79%	fully acceptal acceptable w	ole ith recommendat	G	F

Strong points

CRRC Times Ningbo has a strong electrical and Electronic R&D capability. Different Test equipments for electrical components development are in their lab. Such as the shock and vibration, climate, water and dust tightness, EMC test machines. The lab was certified by CNAS. The mother company support the oversea business strongly. QM system was running well. Material storage was clear, clean and in order. Working instructions are clearly defined and implemented. The main products are railway industry sensors which were sold to international markets as well.

Potential of Improvement

Material shelf-life could be more better, and expired date could be in the system and the packing to reduce the risk of implement expired material. The serials number could be implemented from the PCBA of DCU. The month production plan could be put in the Kanban in the workshop. Non-conformance material area could be more better, that the NCR report could be together with the parts, and only the non-conformance material could be put in the red area, not the R&D parts. The test and inspection plan could be defined based on project.

omment

CRRC Times Ningbo is focus on project management and the electrical and electronic system, the PCBA of DCU can be manufactured by Times Ningbo, and the supplier. The operator of the full height PSD was manufactured by the Times Ningbo, the mechanical parts are from their suppliers, and Times Ningbo will do the expediting at supplier, do the final tests and issue the certificate. There is 4 oversea projects in biding phase. The 12 local projects were finished, 5 local projects are in execution phase.

Experience Record



• CRRC main project performance

No.	Name of project	Door units	status
11	Guangzhou Metro Line 4 Qingsheng Station PSD Project	1 Station	Operation
12	Wenzhou Metro Line S1 Phase-1 PSD/PSG supply and Service Project	19 Stations	Under construction
13	Hangzhou Metro Line2 phase2 PSD system supply and Service Project	9 Stations	Under construction
14	Guangzhou Metro Line 8 North Extend Project PSD equipment Purchase Project	10 Stations	Under construction
15	Guangzhou Metro Line 6 Phase-2 PSD Purchase Project	9 Stations	Under construction
16	Zhujiang River Delta Intercity Rapid Transit of Guangzhou to Foshan section phase-2 PSD Bid 2 project	4 Stations	Under construction
17	Kunming line 1 PSD system localization project	4 Stations	Under construction
18	Chang-Zhu-Tan Intercity Project	9 Stations	Under construction
19	Changsha Line 4	25 Stations	Under construction

Maintenance Vehicle



SIX SERIES

HEAVY RAIL CAR SERIES

CATENARY WORK CAR SERIES

CRANE RAIL CAR SERIES

METRO CAR SERIES

TEST TRAIN SERIES

LARGE-SCALE TRACK MAINTENANCE MACHINERY SERIES













HEAVY RAIL CAR SERIES













Vehicle Type	GC	GCY	GCD
Rated Power (hp)	290~375	400~1,350	460 x 2
Drive Mode	Mechanical Hydrodynamic		AC Electric
Wheel Base (mm)	2	2,500	
Bogie Center Distance (mm)	7,000	14,500	
Axle Arrangement	1A-A1,	Во-Во	
Wheel Diameter (mm)	840	915	
Min. Negotiable Curve Radius (m)	100 100, 145		145
Brake Mode	Air Brake,	Resistor Brake	
Max. Self-propelled Travel Speed (km/h)	110,120	100,120	160

CATENARY WORK CAR SERIES



OCS Installation
& Maintenance Vehicle

- Installation, maintenance and daily inspection of overhead catenary system
- Used as traction vehicle

DA12

DAS 7

DAS

DX2

JW-4G



Wire
Unrolling Vehicle

■ Unrolling & recycling of catenary









CATENARY WORK CAR SERIES



DAS7 Multifunction Installation & Maintenance Vehicle (for high speed rail)



FUNCTIONS

Catenary Dynamic Inspection

Installation, Adjustment

Replacement

Across adjacent line operations

Engine	German MAN
Rated Power	588kW×2
Maximum Speed	160km/h
Low Constant Speed range	1~10km/h

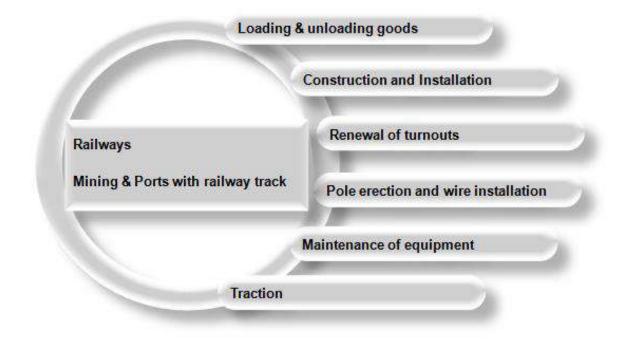
CRANE RAIL CAR SERIES



	QGC-16	QGC-25	
Rated Power of Engine (hp)	290	336	
Drive Mode	Mechanical (self-propelled),		
	Hydrodynam	nic (lifting)	
Axle Arrangement	3-Axle	4-Axle	
		(1A-A1)	
Brake Mode	Air Brake, Parking Brake		
Self-propelled	95 100		
Max. Speed (km/h)			
Lifting Travel Speed (km/h)	0~8	0~10	
Max. Lifting Weight (t)	16	25	
Max. Lifting Height (m)	20.5		
Max. Working Range (m)	18		
Total Weight (t)	35 56		







INSPECTION TRAIN SERIES



Track Inspection Vehicle

- Track section detection
- Track patrol inspection
- Under track clearance detection
- □ OCS geometry parameters detection (by pantograph)
- Video detection of environment conditions
- Trackside electrical facilities patrol inspection & precise positioning



Rated Power (hp)	405hp,405hp×2, 480hp×2
Drive Mode	Hydrodynamic Drive
Wheelbase (mm)	2,100, 2,500
Bogie Center Distance (mm)	14,500, 10,500
Axle Arrangement	В-В
Wheel Diameter(mm)	840, 915
Min. Negotiable Curve Radius (m)	140 ~ 145
Brake Mode	Air Brake, Parking Brake
Max. Self-propelled Speed(km/h)	100 ~ 120
Service Weight(t)	54, 95

LARGE-SCALE TRACK MAINTENANCE SERIES





- □ Track internal flaws detection
- □ Track profile
- Contour detection
- ☐ Railway status patrol inspection



Based on ultrasonic wave

Drive Mode	Hydrodynamic Drive
Wheelbase (mm)	2,300 (traction car), 2,500 (inspection car)
Bogie Center Distance (mm)	10,500
Wheel Diameter (mm)	915
Min. Negotiable Curve Radius (m)	140
Brake Mode	Air brake and Parking brake
Max. Self-propelled speed(km/h)	120
Max. Detection speed(km/h)	80
Service Weight(t)	95

405×2

Rated Power (hp)

- □ 2 car /set (a traction car and an inspection car).
- □ Detection speed: 80km/h.

LATEST NEW-TYPE JJC OCS Working Car



- 2 traction vehicles and 10 work vehicles
- □ 173.8m height of work platform
- ☐ Highest speed: 120km/h
- □ Platform, traction system, power system, generator, material storages, spare parts, kitchen rooms, meeting rooms and spot office rooms etc.







OVERSEAS REFERENCE



MAINTENANCE VEHICLE SERIES

Region	Projects	Туре	Gauge (mm)	Qty
Iran	Rail Car	GC-120 , GC-160	1435	5
Vietnam	Rail Car	GC-160M	1000	10
Vietnam	Rail Car	GCY-300	1000	2
Nigeria	Rail Car	GC-160	1067	10
Hong Kong	Emergency Rescue Car	ERB	1435	1
Angola	Crew Car	WSY	1435	8
Angola	Dining Car	WCA	1435	3
Tanzania & Zambia	Rail Car	22HP	1007	10
Taiwan	Materials Transport Car	GY1	1000	1
Taiwan	Rail Car	QDY-240	1000	1
Mongolia	Comprehensive Maintenance Car	GC-170K	1520	1
Mongolia	Rail Car	GC-220K	1520	1
Tanzania & Zambia	Rail Car	GC-220Z	1067	5
Angola	Rail Car	GC-170Z	1435	5



TYPICAL PROJECT



1. CHANGSHA METRO LINE 2 (26.6km, 19 station, 447k/day)

■ KEY SYSTEMS INTERGRATION :

Traction System

Signaling System

Dynamic Braking System

☐ The **FIRST company** ever in the world provides both traction, signaling and braking system for a single mass transit line

Maintenance vehicles



TYPICAL PROJECT



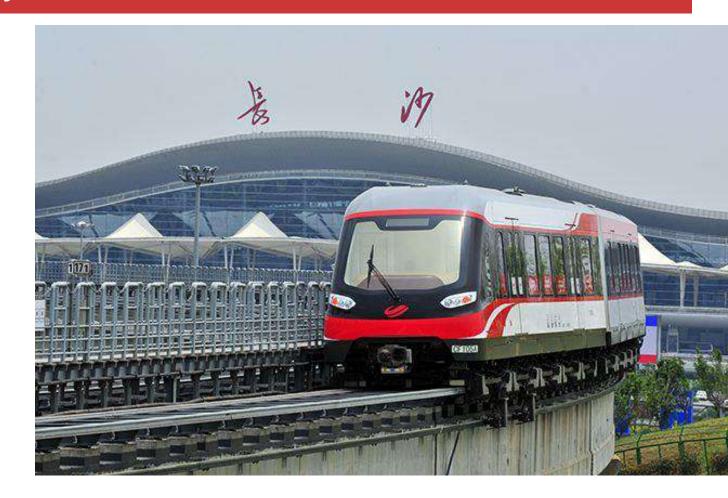
2. CHANGSHA MAGLEV LINE- the first MEDIUM LOW SPEED MAGLEV line (3 Elevated Stations, 18.55 km, 7k/day)

ONBOARD SYSTEMS INTERGRATION :

Traction System

Dynamic Braking System

- **□** Platform Screen Door Systems
- **□** Signaling System
- Maintenance Vehicles



TYPICAL PROJECT



3. Kunming Metro Line 3 (19.1km, 16 station)

■ KEY SYSTEMS INTERGRATION:

Traction System

Signaling System

Dynamic Braking System

- **□** Platform Screen Door Systems
- **■** Maintenance Vehicles



Overseas Performance



